Multi-Function Quad Bracket

Model Number: 650-MFQB-4

Assembly Instructions
Note: The Multi-Function quad bracket does not include filter housings and/or cartridges.

Tools Required (not included)
Wrench 7/16” (1.11cm)

<table>
<thead>
<tr>
<th>Part</th>
<th>Item No.</th>
<th>Qty.</th>
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</thead>
<tbody>
<tr>
<td>Top: (34-1/4” x 5” x 1-3/8” x 1/4” Channel)</td>
<td>1</td>
<td>1</td>
</tr>
<tr>
<td>Legs: (42” x 1-3/8” x 1/4” Channel)</td>
<td>2</td>
<td>2</td>
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<tr>
<td>Feet: (18” x 2” x 2” x 1/4” Angle)</td>
<td>3</td>
<td>2</td>
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<tr>
<td>Leg Brace: (34-1/4” x 2” x 9/16” x 1/8” Channel)</td>
<td>4</td>
<td>1</td>
</tr>
<tr>
<td>Corner Braces: (1/4” Sheet)</td>
<td>5</td>
<td>4</td>
</tr>
<tr>
<td>Bolts: (1/4-20 x 1” 18-8 Stainless Steel)</td>
<td>6</td>
<td>22</td>
</tr>
<tr>
<td>Nuts: (1/4-20 Nylon Locking, 18-8 Stainless Steel)</td>
<td>7</td>
<td>22</td>
</tr>
<tr>
<td>Washers: (1/4” flat)</td>
<td>8</td>
<td>44</td>
</tr>
<tr>
<td>Bolts: (5/16” x 1-1/4” Hex HD Lag)</td>
<td>9</td>
<td>16</td>
</tr>
<tr>
<td>Washers: (5/16” SAE flat)</td>
<td>10</td>
<td>16</td>
</tr>
</tbody>
</table>

304-Stainless Steel Hardware for Assembly Kit.
Note: Use all parts for assembly.

Materials Required (not included)
Filter Housings (1-4) and piping (use schedule 80 [150 psi] piping)
CAUTION: Use only Teflon® tape.

Specifications
Maximum Load: 750 lbs. (337.5 kg)

Features
Pultex - Pultruded Fiberglass, a light-weight fiberglass.
Flame Retardant
Corrosion Resistant

Precautions
Note: Using a pipe wrench to remove the housing can damage the unit. For safe removal of the housings use the proper filter wrench.

Note: For indoor use only.

Please read all instructions and precautions before assembling your Multi-Function Quad Bracket

Installation
Step One. . .
Attach the feet to the bottom of the legs and the four corner braces to the top of the legs. Secure with nuts and bolts as shown in diagram on the reverse side.

Step Two. . .
Attach leg brace with nuts and bolts, as shown in diagram on the reverse side.

Step Three. . .
Attach the top to legs with the nuts and bolts, as shown in diagram. Do not tighten nuts until the legs are set at right angles to the top of the skid with a carpenter’s square.

Installation of Filters
series... parallel...
combination parallel to series...
combination series to parallel...

Technical Support
Call our technical support staff to have any question answered: 1-800-608-8792

Chemical Compatibility
The Pultruded Fiberglass plastic is compatible with an extensive range of organic and inorganic substances. The compatibility of the fiberglass has certain variables taken into consideration. In particular, the concentration of the solution, the length of time the chemical is exposed to the fiberglass and the temperature of the chemical as it is applied to the fiberglass. An extensive chart listing chemical compatibility is available at 1-800-608-8792.

MFQB-4 Installation Diagram located on reverse side.
MULTI-FUNCTION QUAD BRACKET