



Ultraviolet Sterilization System Installation Instructions & Owner's Manual



For models *UV-1, UV-2, UV-6, UV-8C, UV-12C, & UV24B*



Table of Contents

Safety Instructions.....	1
Operation & Maintenance Instructions.....	2-3
Warning Systems.....	4
Installing Your Disinfection System.....	5-6
Troubleshooting Guide.....	6-7
Water Chemistry.....	7
Warranty Information.....	8
Parts & Accessories.....	9
Product Specifications.....	10




B. QUARTZ SLEEVE REPLACEMENT AND/OR CLEANING:

If the water contains any hardness minerals (calcium or magnesium), iron or manganese, the quartz sleeve will require periodic cleaning. To remove the quartz sleeve, first the UV lamp as outlined above:

-  a) Shut off water supply and drain all lines.
- b) Drain the UV chamber (use a small bucket under the unit to prevent a spill), using drain port provided.
-  c) Remove nuts from chamber, checking for the free floating spring inside sleeve at the opposite end to the lamp connection (do not allow quartz sleeve to fall).
- d) Carefully remove O-rings from the quartz sleeve. As the O-ring may tend to adhere to the quartz sleeve, it is recommended to replace the O-rings annually.
- e) Clean the quartz sleeve with a cloth soaked in **CLR**, vinegar or some other mild acid and then rinse avoiding the introduction of any water to the inside of the sleeve.
- f) Re-assemble the quartz sleeve with spring in the UV chamber allowing the sleeve to protrude an equal distance from both ends of the UV chamber.
- g) Wet the O-rings and slide onto each end of the quartz sleeve and reassemble the gland nuts (hand tight is sufficient).
- h) Re-tighten all connections, turn on water and check for leaks.
- i) Re-install the UV lamp and lamp connector as per prior instructions.
- j) Reconnect system to power source.

Note: If the system is put on a temporary by-pass or if it becomes contaminated after the disinfection system, it will be necessary to shock the system with household bleach for a full 20 minutes before resuming use of the water.

C. UV SENSOR REPLACEMENT AND/OR CLEANING

1. Mineral deposits and sediment may accumulate on the sensor probe decreasing the UV detection rate. Good maintenance of filtration equipment will reduce the accumulation of residues. If necessary, remove the sensor probe after a few months and proceed with cleaning process. Repeat the process as often as necessary to keep the sensor probe clean.
-  2. Disconnect the UV sensor from the rear of the disinfection system and drain the reactor chamber as per prior instructions. Remove the sensor probe by unscrewing retaining nut. Do not attempt to disassemble the sensor probe itself. Any tampering with the internal components of the sensor probe will result in voiding the warranty. The probe face should be cleaned with a commercial available scale remover (**CLR**, **Lime-Away**, etc.) and lint free cloth. Carefully reassemble the sensor probe into the sensor boss by first inserting the sensor O-ring and then the sensor itself. Screw the sensor retaining nut and tighten to achieve a water tight seal. **DO NOT OVER TIGHTEN**. Attach the sensor cable to the connector on the rear of the UV disinfection system.

Warning Systems

LAMP FAILURE SYSTEM (UV-1, UV-2, UV-6, UV-8C, UV-12C, UV-24B)

The audible alarm and indicator lights on the systems continuously monitor a lamp operation. If the lamp does not start at any time, the indicator red light will glow and audible alarm will sound. This alarm indicated the UV lamp is no longer operating and must be corrected. Please refer to Troubleshooting Guide for corrective procedures.

ULTRAVIOLET MONITORING SYSTEM

The ultraviolet sensor system features a complete warning system for continuous water protection by constantly sensing the UV INTENSITY at the inside surface of the cell. The system features a single LED indicator light, which will operate two distinct colors, **GREEN** and **RED**. When the UV output level changes, the warning system will operate in the following manner:

- GREEN** - indicates that the UV intensity is satisfactory and the unit is in good working order.
- RED** - indicates that the unit needs immediate attention, the audible alarm will automatically sound when the LED monitor light switches to red. If the lamp has been in service for a year or more it should be replaced. The quartz sleeve and/or sensor probe may require cleaning. The alarm will continue until the sensor detects adequate UV intensity. When a lamp is replaced it is recommended to clean the quartz sleeve and sensor probe prior to returning the system to service.



THIS ADVANCED WARNING SYSTEM HAS BEEN INSTALLED TO PROVIDE YOU WITH THE OPTIMUM PRECAUTIONS TO ENSURE HIGH EFFICIENCY IN THE PROTECTION AGAINST MICROBIOLOGICAL CONTAMINATION IN YOUR WATER. DO NOT DISREGARD THE WARNING LIGHTS.

THE BEST WAY TO CHECK UV OPERATION IS TO HAVE THE WATER TESTED FOR BACTERIA BY A RECOGNIZED TESTING AGENCY ON A REGULAR BASIS.

- The complete water system, including any pressure or hot water tanks, must be sterilized before start up by flushing with chlorine (household bleach) to destroy any residual contamination.
- The disinfection system should be connected to a ground fault interrupter.
- The disinfection system is intended for indoor use only, do not install disinfection system where it may be exposed to the weather.
- Install the disinfection system on cold water line only.
- If treating the entire house, install the disinfection system before any branch lines.
- Ideally, your disinfection system should be the last treatment your water receives prior to use.
- A 5 micron sediment filter must precede the disinfection system.

1. Remove the disinfection system from the shipping carton. For shipping purposes, the UV lamp is packed in a separate tube. Set the lamp aside for use later. The disinfection system should be mounted in the horizontal position, with the inlet/outlet ports facing up. If the system must be installed in the vertical position, make sure the inlet port is the one at the bottom of the system. Mount the unit in a clear space with at least 36" (91.5 cm) of space at the lamp end to facilitate lamp and or quartz sleeve removal. Fasten the disinfection system to a suitable mounting platform with reinforcements.
2. It is recommended to install a suitable flow restrictor in order that the flow rate. The use of a by-pass with shut-off valves is recommended for emergency use of untreated water when your disinfection system is being serviced. Apply two turns of Teflon tape around the port threads to ensure a tight join before connecting unions.

Note: When the UV unit has been by-passed for service, the complete water system must be sterilized once again with chlorine to destroy any contamination that may have passed during by-pass.

DO NOT SOLDER CONNECTIONS WHILE ATTACHED TO THE DISINFECTION SYSTEM AS THIS COULD DAMAGE THE O-ringS SEALS.

3. When all plumbing connections are made, **slowly** turn on the water supply and check for leaks. The most likely cause for leaks is from the O-ring seal. In case of a leak, shut water off, drain cell, remove the retainer nut, wipe the O-ring and threads clean and re-install.
4. Once it is determined that there are no leaks, **very carefully** slide the UV lamp into the UV chamber making sure the lamp pins are accessible for connection with the lamp connector cable. Attach the lamp connector to the UV lamp, as outlined in "UV Lamp Replacement" on page 5. Plug the disinfection system into the ground fault interrupter, and check to see if the UV lamp is illuminated. **NEVER LOOK DIRECTLY AT THE BURNING UV LAMP.** Allow the water to run for a few minutes to clear any air or dust that may be in the cell.

Note: When there is no flow, the water in the cell will become warm, as the UV

Installing Your Disinfection System & Troubleshooting Guide

disinfection system lamp is always on. To remedy this, run cold water tap anywhere in the house for a minute to flush out the warm water.

Note: As the system requires time to reach its full operating capacity, please allow the disinfection system to operate 3-5 minutes prior to using the water from unit. In addition, to clear any air or debris from the system, open the faucet and allow water to run through the disinfection system for 2-3 minutes.

TROUBLESHOOTING GUIDE

<i>Caution: When performing any work on the disinfection system unplug the unit first and never look directly at the burning UV lamp.</i>		
SYMPTOM	POSSIBLE CAUSES	REMEDY
PRESSURE DROP	The sediment pre-filter is clogged	Replace filter cartridge with appropriate five micron cartridge. NOTE: Check source of water supply as fluctuations may occur in source pressure
HIGH BACTERIA COUNT	Quartz sleeve is stained or dirty	Clean sleeve with scale cleaner and eliminate source staining problem
	The UV lamp is spent	Replace UV lamp
	Change in feedwater quality	Have the source water tested to ensure it is still within the allowable parameters for use with this unit
	Contamination after disinfection system	It is imperative that the effluent water stream be shocked with chlorine after the water leaves the disinfection system the disinfection system must have a bacteria free distribution system to work effectively
WARM PRODUCT WATER	Common problem caused by infrequent use	Run water until air is purged
WARM WATER APPEARS "MILKY"	Caused by air in the water lines	Run water until air purged
UNIT LEAKING WATER	Problem with O-ring seals (on gland nuts and/or sensor probe on monitored units)	Ensure the O-ring is in place, check for cuts or abrasions, clean O-ring, moisten with water and re-install, replace if necessary
	Condensation on reactor chamber caused by excessive humidity	Check location of disinfection system and control humidity
	Inadequate inlet/outlet port connections	Check thread connections, re-seal with Teflon tape and re-tighten

SYSTEM STATUS			REMARKS
LAMP STATUS (GREEN LED)	AUDIBLE ALARM	UV LAMP	
ON	OFF	ON	Correct operating conditions, units is functioning properly
OFF	ON	OFF	<p>The UV lamp is spent, requires replacement lamp.</p> <p>UV lamp not connected to power source.</p> <p>Check connection and reconnect lamp.</p> <p>Ballast has switched off. To reset ballast remove power to unit by disconnecting power cord from electrical plug for a minimum of 30 seconds then reapply power.</p> <p>LED indicator burnt out or wire lead broken. Replace LED assembly.</p>
OFF	OFF	ON	LED indicator burnt out or wire lead broken. Replace LED assembly.

WATER CHEMISTRY

Water quality is extremely important for the optimum performance of your UV system. The following levels are recommended for installation:

- Iron: < 0.3 ppm (0.3 mg/L)
- Hardness *: < 7 gpg (120 mg/L)
- Turbidity: < 1 NTU
- Manganese: < 0.05 ppm (0.05 mg/L)
- Tannins: < 0.1 ppm (0.1 mg/L)
- UV Transmittance: > 75% (call factory for recommendations on applications where UVT < 75%)

** Where total hardness is less than 7 gpg, the UV unit should operate efficiently provided the quartz sleeve is cleaned periodically. If total hardness is over 7 gpg, the water should be softened.*

If your water chemistry contains levels in excess of those mentioned above, proper pre-treatment is recommended to correct these water problems prior to the installation of your UV disinfection system. These water quality parameters can be tested by your local dealer, or by most private analytical laboratories. Proper pre-treatment is essential for the UV disinfection system to operate as intended.

Warranty Information

Manufacturer warrants the ultraviolet disinfection system's hardware and electrical systems to be free from defects in material and workmanship for a period of **five** (5) years from the date of purchase by the original owner (consumer) on a pro-rated basis. Manufacturer warrants the ultraviolet lamps and sensor probes to be free from defects in material and workmanship for a period of **one** (1) year and the reactor chamber for a period of **seven** (7) years. The warrantor will at its option and expense, either repair or replace such units subject to the following conditions, exceptions, and exclusions.

CONDITIONS, EXCEPTIONS, AND EXCLUSIONS

The foregoing limited Warranty is subject to the following terms and conditions:

1. Water passed through the unit must fall within the following parameters:
 - a) Iron: <0.3 ppm (0.3 mg/L)
 - b) Hardness*: <7 gpg (120 mg/L)
 - c) Turbidity: < 1 NTU
 - d) Manganese: < 0.05 ppm (0.05 mg/L)
 - e) Tannins: < 0.1 ppm (0.3 mg/L)
 - f) UV Transmittance: > 75% (call factory for recommendations on applications where UVT < 75%)

** Where total hardness is less than 7 gpg, the water should be softened*

Warranty will be void, if the proper steps are not taken to ensure that these impurities are not present.

2. This limited Warranty shall not apply to any unit which has been repaired or altered by anyone other than the Warrantor or by a person authorized by the Warrantor, nor to any units which have been subject to misuse, neglect, or accident. Do not remove any of the products labels. Warranty will be deemed null and void if any of the products original labels are removed.
3. This limited Warranty runs exclusively to the original Consumer and with respect to the original installation only.
4. **WARRANTOR SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES.**
5. This limited Warranty excludes the cost of labour in removing any defective unit or installing any replacement unit. This limited Warranty applies only to a unit when returned to the Warrantor at the owner's expense and in accordance with shipping instructions received from the Warrantor.



Part Number	Lamp	Quartz Sleeve	Electronic Ballast	Additional Accessories Specific to Your UV System				
UV-1 C	GL10SE4P	QS 10	EB0624-110/EB0624-220	UV-NUT-3	-	-	UV-SEAL	UV-PLUG
UV-2C	GL14SE4P	QS 14	EB0624-110/EB0624-220	UV-NUT-3	-	-	UV-SEAL	UV-PLUG
UV-6C	GL24SE4P	QS 24	DCW-0604B	UV-NUT-1/UV-NUT-2	UV-32 SPRING	-	UV-SEAL	UV-PLUG
UV-8C	GL39SE4P	QS 32	DCW-0604B	UV-NUT-1/UV-NUT-2	UV-39 SPRING	-	UV-SEAL	UV-PLUG
UV-12C	GL39SE4P	QS 39	DCW-0604B	UV-NUT-1/UV-NUT-2	UV-39 SPRING	UV-TIMER	UV-SEAL	UV-PLUG
UV-24B	GL39SE4P	QS 39	DCW-0604B	UV-NUT-1/UV-NUT-2	UV-39 SPRING	UV-TIMER	UV-SEAL	UV-PLUG
UV-36B	GL39SE4P	QS 39	DCW-0604B	UV-NUT-1/UV-NUT-2	UV-39 SPRING	UV-TIMER	UV-SEAL	UV-PLUG
UB-50B	GL39SE4P	QS 39	DCW-0604B	UV-NUT-1/UV-NUT-2	UV-39 SPRING	UV-TIMER	UV-SEAL	UV-PLUG
UV-60B	GL39SE4P	QS 39	DCW-0604B	UV-NUT-1/UV-NUT-2	UV-39 SPRING	UV-TIMER	UV-SEAL	UV-PLUG
UV-80B	GL39SE4P	QS 39	DCW-0604B	UV-NUT-1/UV-NUT-2	UV-39 SPRING	UV-TIMER	UV-SEAL	UV-PLUG
UV-100B	GL39SE4P	QS 39	DCW-0604B	UV-NUT-1/UV-NUT-2	UV-39 SPRING	UV-TIMER	UV-SEAL	UV-PLUG



UV-NUT-1
Stainless Steel Long Nut
for Wire Connection
for Models UV-8C – UV-100B



UV-NUT-2
Stainless Steel Short Nut
for End Plug
for Models UV-8C – UV-100B



UV-NUT-3
Plastic Nut
for Wire Connection
for Models UV-1C & UV-2C



UV-PLUG
Plastic Plug for Nuts
for Models UV-1C – UV-100B



UV-SEAL
Seal for Sleeve and Nut
for Models UV-1C – UV-100B



UV-32SPRING
Stainless Steel Spring
for Model UV-8C



UV-39SPRING
Stainless Steel Spring
for Model UV-12C – UV-100B



UV-TIMER
Counter/Timer
for Models UV-24B – UV-100B



EB0624-110/EB0624-220
Ballast for 10-14W 110V/220V
for Models UV-1C & UV-2C



DCW-0604B
Ballast for 24-39W 110V/220V
for Models UV-6C – UV-100B



GL10SE4P
10W 212mm Germicidal Lamp
Single End 4 Pin 254mm
for Models UV-24B – UV-100B

GL14SE4P
14W 287mm Germicidal Lamp
Single End 4 Pin 254mm
for Models UV-24B – UV-100B

GL24SE4P
24W 436mm Germicidal Lamp
Single End 4 Pin 254mm
for Models UV-24B – UV-100B

GL32SE4P
32W 645mm Germicidal Lamp
Single End 4 Pin 254mm
for Models UV-24B – UV-100B

GL39SE4P
39W 843mm Germicidal Lamp
Single End 4 Pin 254mm
for Models UV-24B – UV-100B



QS10
Quartz Sleeve 245mm
for 10W UV Lamp
for Model UV-1C

QS14
Quartz Sleeve 331mm
for 14W UV Lamp
for Model UV-2C

QS24
Quartz Sleeve 535mm
for 24W UV Lamp
for Model UV-6C

QS32
Quartz Sleeve 665mm
for 32W UV Lamp
for Model UV-8C

QS39
Quartz Sleeve 890mm
for 39W UV Lamp
for Models UV-12C – UV-100B

Product Specifications

Part Number	GPM (LPM)	Rated Life (hrs)	Lamp Watts	Voltage at 50/60Hz	Visual Warning	Audible Warning	# of Lamps	Port Size I/O	Water Chamber	Timer	Length	Width	Max. Pressure	Working Temp.	Wavelength	Microboles
UV-1 C	1 (5)	9,000	10W	110V/220V	LED	BUZZER	1	1/4" MNPT	STAINLESS 304		10.47"	2"	125 PSI	35°F - 104°F (1.67°C - 40°C)	254 nm	30 mJ/cm ²
UV-2C	2 (7.57)	9,000	14W	110V/220V	LED	BUZZER	1	1/4" MNPT	STAINLESS 304		13.74"	2.5"	125 PSI	35°F - 104°F (1.67°C - 40°C)	254 nm	30 mJ/cm ²
UV-6C	6 (22.71)	9,000	24W	110V/220V	LED	INDICATOR w/ALARM	1	1/2" MNPT	STAINLESS 304		23.23"	2.5"	125 PSI	35°F - 104°F (1.67°C - 40°C)	254 nm	30 mJ/cm ²
UV-8C	8 (30.28)	9,000	32W	110V/220V	LED	INDICATOR w/ALARM	1	3/4" MNPT	STAINLESS 304		27.87"	2.5"	125 PSI	35°F - 104°F (1.67°C - 40°C)	254 nm	30 mJ/cm ²
UV-12C	12 (45.52)	9,000	39W	110V/220V	LED	INDICATOR w/ALARM	1	3/4" MNPT	STAINLESS 304		36.81"	2.5"	125 PSI	35°F - 104°F (1.67°C - 40°C)	254 nm	30 mJ/cm ²
UV-24B	24 (90.85)	9,000	39W	110V/220V	LED	INDICATOR w/ALARM	2	1" MNPT	STAINLESS 304	✓	36.93"	3.5"	125 PSI	35°F - 104°F (1.67°C - 40°C)	254 nm	30 mJ/cm ²
UV-36B	36 (136.27)	9,000	39W	110V/220V	LED	INDICATOR w/ALARM	3	1.5" MNPT	STAINLESS 304	✓	36.93"	5.5"	125 PSI	35°F - 104°F (1.67°C - 40°C)	254 nm	30 mJ/cm ²
UB-50B	50 (189.27)	9,000	39W	110V/220V	LED	INDICATOR w/ALARM	4	1.5" MNPT	STAINLESS 304	✓	36.93"	5.5"	125 PSI	35°F - 104°F (1.67°C - 40°C)	254 nm	30 mJ/cm ²
UV-60B	60 (227.12)	9,000	39W	110V/220V	LED	INDICATOR w/ALARM	5	2" OR 2.5" (5.08 or 6.35 cm) FLANGE	STAINLESS 304	✓	36.93"	5.5"	125 PSI	35°F - 104°F (1.67°C - 40°C)	254 nm	30 mJ/cm ²
UV-80B	80 (302.83)	9,000	39W	110V/220V	LED	INDICATOR w/ALARM	6	2" OR 2.5" (5.08 or 6.35 cm) FLANGE	STAINLESS 304	✓	36.93"	6.26"	125 PSI	35°F - 104°F (1.67°C - 40°C)	254 nm	30 mJ/cm ²
UV-100B	100 (378.54)	9,000	39W	110V/220V	LED	INDICATOR w/ALARM	8	2" OR 2.5" (5.08 or 6.35 cm) FLANGE	STAINLESS 304	✓	36.93"	8.62"	125 PSI	35°F - 104°F (1.67°C - 40°C)	254 nm	30 mJ/cm ²

UV PERFORMANCE

Polaris Scientific Ultraviolet™ Sterilization Systems germicidal lamps are specially designed Ultraviolet radiation lamps which produce a rated wavelength of 254nm. Ultraviolet radiation in the 200-300 nm range is very effective in killing microorganisms such as bacteria, virus, mold and yeast.

Polaris Scientific Ultraviolet™ Sterilization Systems are ideal for use in drinking water, waste water and ground water remediation. They are also ideal for bottling plants, pharmaceutical applications, semiconductor sterilization and the food industry.

BALLAST

Polaris Scientific Ultraviolet™ Sterilization Systems utilize a natural quartz sleeve to protect the lamp and allow the maximum amount of UV rays to penetrate and disinfect the water.

Polaris Scientific Ultraviolet™ Sterilization Systems are your best choice in Ultraviolet Sterilization. With it's durable construction, high quality quartz sleeve and performance lamps you can't go wrong.



UV-24B